

Important safety instructions

ISAT GAGUES LLC.

WARNINGS: WEAR SAFETY GLASSES

The warning discussed in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense caution are factors which cannot be built into this product but must be supplied by the operator. When using tools, basic precautions should be followed.

1. Prepare machine for track adjustment using factory procedure with 6 inches clearance below track.
2. Insert tee block into track, 20lbs setting small section down, 10lbs setting small section up and add 1/2" to deflection.

NOTE: If 20lbs setting use the formula (Deflection ÷ lbs x 20) = New deflection. Use tee block with small section down in track. When using 10lbs setting just install tee block with small section up.

Example: use 2 inches at 20lbs →

Formula: for setting of 1 3/8 at 19lbs.

Then 1.375 divided by 19 equals .072

Now .072 times 20 equals 1.447 or 1.5 inches at 20lbs

* NOTE: there is only 6 thousand between 1.44 and 1.5 this should be close enough as long as both sides are the same.



3. Screw in tool into block from below track with hh Indicator pin up to new deflection setting.

4. Adjust track till indicator pin is flush to top of deflection screw.

5. Remove tool and repeat in track whole on the Other side.

6. Remove tool and secure track adjustments per factory procedure.

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Add 1/2" to Deflection For 10 lb setting

